

Flowserve CVO Manufacturing Lead Time Estimates

Product Line	Lead Time Estimate (Weeks)
Atomac Lined Ball Valves	
Atomac AKH2 PFA - Size 0.5" - Ductile Iron	4
Atomac AKH2 PFA - Size 0.75" - Ductile Iron	4
Atomac AKH2 PFA - Size 1" - Ductile Iron	4
Atomac AKH2 PFA - Size 1.5" - Ductile Iron	4
Atomac AKH2 PFA - Size 2" - Ductile Iron	4
Atomac AKH2 PFA - Size 3" - Ductile Iron	4
Atomac AKH2 PFA - Size 4" - Ductile Iron	12
Atomac AKH2 PFA - Size 6" - Ductile Iron	8
Atomac AKH2A PFA - Size 1" - Ductile Iron	4
Atomac AKH2A PFA - Size 1.5" - Ductile Iron	4
Atomac AKH2A PFA - Size 2" - Ductile Iron	4
Atomac AKH2A PFA - Size 3" - Ductile Iron	4
Atomac AKH2A PFA - Size 4" - Ductile Iron	18
Atomac AKH2A PFA - Size 6" - Ductile Iron	4
Atomac AKH3 PFA- Size 10" Ductile Iron 150#	28
Atomac AKH3 PFA- Size 12" Ductile Iron 150#	28
Atomac AKH3 PFA- Size 8" Ductile Iron 150#	4
Atomac AKH3.2 PFA- Size 1.5" Ductile Iron	4
Atomac AKH3.2 PFA- Size 2" Ductile Iron	4
Atomac AKH3.2 PFA- Size 3" Ductile Iron	4
Atomac AKH3.2 PFA- Size 4" Ductile Iron	4
Atomac AKH3.2 PFA- Size 6" Ductile Iron	4

Atomac AKH3.2 PFA- Size 1" - Ductile Iron	4
Atomac AKH8A - Size 1" - Ductile Iron	4
Atomac AKH8A - Size 1.5" - Ductile Iron	4
Atomac AKH8A - Size 2" - Ductile Iron	4
Atomac AKH8A - Size 3" - Ductile Iron	4
Atomac AKH8A - Size 4" - Ductile Iron	4
Atomac AKH8A - Size 6" - Ductile Iron	28
Atomac ARV2 PFA - Size .5" - Ductile Iron	20
Atomac ARV2 PFA - Size 1" - Ductile Iron	4
Atomac ARV2 PFA - Size 1.5" - Ductile Iron	4
Atomac ARV2 PFA - Size 2" - Ductile Iron	4
Atomac ARV2 PFA - Size 3" - Ductile Iron	4
Atomac ARV2 PFA - Size 4" - Ductile Iron	4
Atomac ARV2 PFA - Size 6" - Ductile Iron	4
Atomac ARV2 PFA - Size 8" - Ductile Iron	4

Automax Automation

Automax APEX 7000 Pneumatic Positioner	8
Automax APEX 8000 High Performance Positioner	18
Automax APEX 9000 Digital Positioner	24
Automax APEX 9000 Digital Positioner (Explosion Proof)	24
Automax B Series Actuators - Size 150 - Viton & (Nitrile) Buna-N	6
Automax B Series Actuators - Size 175 & Larger - Nitrile Buna-N Seals (Non-Max Guard Option)	6
Automax B Series Actuators - Size 50 - 125 - Nitrile Buna-N Seals	6
Automax B Series Actuators - Size 50 - 125 - Viton Seals	6
Automax B Series Actuators - Size 50 - 150 - Maxguard Option	8
Automax B Series Override Kits	6
Automax Logix 3202MD Digital Positioner.	22

Automax Logix 520MD+ Digital Positioners	22
Automax PS/PM Series UltraSwitch	12
Automax RG Series Actuators - Size RG1 - RG3	13
Automax S25N NAMUR Directional Solenoid Valves	6
Automax WS/WM Series UltraSwitch	8
Automax XCL Series UltraSwitch Position Indicators	4

Automax B Series actuator lead times are based on quantities of 5 piece orders.
 Automax RG1-RG3 Actuator lead times are based on quantities of 3 piece orders.
 Automax RG4 Actuator lead times are based on quantities of 1 piece orders.
 Automax RG Actuators RG5 & Larger must be quoted.
 ATO Switches and Aviators must be quoted.

Durco Series Plug and Butterfly Valves

Durco BTV Series - Size 2" - 12", Wafer & Lug, Std. TFE Liner, PFA Disc (480 / 481 Model)	18
Durco BTV Series - Size 2" - 12", Wafer & Lug, UHMWPE Liner / Disc	20
Durco BX2 Series - Size 14" - 20", 150#, Wafer & Lug, Carbon & Stainless Body, Stainless Trim, PFA Seat	16
Durco BX2 Series - Size 2" - 12", 150#, Wafer & Lug, Carbon & Stainless Body, Stainless Trim, PFA Seats	8
Durco G4 Series Plug Valve - Size 0.5" - 2" 150# - Carbon, Ductile Iron, & Stainless Body, Stainless Steel Trim	4
Durco G4 Series Plug Valve - Size 0.5" - 2" 150# - Monel M35-1, Alloy 20, & 304LSS	8
Durco G4 Series Plug Valve - Size 0.5" - 2" 300# - Carbon & Stainless Body, Stainless Steel Trim	4
Durco G4 Series Plug Valve - Size 0.5" - 2" 300# - Monel M35-1, Alloy 20, & 304LSS	10
Durco G4 Series Plug Valve - Size 0.5" - 6" 150# - Ductile Iron Body, Alloy 20 Trim	6
Durco G4 Series Plug Valve - Size 3" - 6" 150# - Carbon, Ductile Iron, & Stainless Body, Stainless Steel Trim	4
Durco G4 Series Plug Valve - Size 3" - 6" 150# - Monel M35-1, Alloy 20, & 304LSS	12
Durco G4 Series Plug Valve - Size 3" - 6" 300# - Carbon, & Stainless Body, Stainless Steel Trim	6
Durco G4 Series Plug Valve - Size 3" - 6" 300# - Monel M35-1, Alloy 20, & 304LSS	16
Durco G4 Series Plug Valve - Size 8" - 12" 150# - Carbon, Ductile Iron, & Stainless Body, Stainless Steel Trim	8
Durco G4 Series Plug Valve - Size 8" - 14" 300# - Carbon, Ductile Iron, & Stainless Body, Stainless Steel Trim	14
Durco MG4 3-Way Plug Valve - Size 0.5" - 3" 150# - Carbon & Stainless Steel	12
Durco T4E Series Lined Plug Valve - Size .5"- .75", 150# - Ductile Iron, PFA Liner	4

Durco T4E Series Lined Plug Valve - Size 1", 150# - Ductile Iron, PFA Liner	4
Durco T4E Series Lined Plug Valve - Size 1", 300# - Ductile Iron, PFA Liner	6
Durco T4E Series Lined Plug Valve - Size 1.5", 150# - Ductile Iron, PFA Liner	4
Durco T4E Series Lined Plug Valve - Size 1.5", 300# - Ductile Iron, PFA Liner	6
Durco T4E Series Lined Plug Valve - Size 2", 150# - Ductile Iron, PFA Liner	4
Durco T4E Series Lined Plug Valve - Size 2", 300# - Ductile Iron, PFA Liner	6
Durco T4E Series Lined Plug Valve - Size 3", 150# - Ductile Iron, PFA Liner	4
Durco T4E Series Lined Plug Valve - Size 3", 300# - Ductile Iron, PFA Liner	6
Durco T4E Series Lined Plug Valve - Size 4", 150# - Ductile Iron, PFA Liner	4
Durco T4E Series Lined Plug Valve - Size 4", 300# - Ductile Iron, PFA Liner	16
Durco T4E Series Lined Plug Valve - Size 6", 150# - Ductile Iron, PFA Liner	4

All QV valves must be quoted by a Flowserve Associate.
 All valves with special bolting materials must be quoted by a Flowserve Associate.
 Durco T4E lead times are based on orders no greater than 20 pcs.
 Lead times for Durco G4 8-12" are G4N configuration.
 Durco BX2 lead times are based on quantities of 5 piece orders.

McCANNA Ball Valves

McCANNA Ball Valves - Size 0.5" - 2", 150#, Carbon Steel & Stainless Steel	16
McCANNA Ball Valves - Size 0.5" - 2", 300#, Carbon Steel & Stainless Steel	18
McCANNA Full Port Ball Valves - Size 0.5" - 6", 150/300#, Carbon Steel & Stainless Steel	18
McCANNA Regular Port Ball Valves - Size 3" - 6", 150#, Carbon Steel & Stainless Steel	16
McCANNA Regular Port Ball Valves - Size 3" - 6", 300#, Carbon Steel & Stainless Steel	18

Worcester Controls Automation

Worcester Automation Repair Kits	3
Worcester Controls PM15 Pneumatic Positioners	8
Worcester Controls Pulsair Positioner	6
Worcester Controls Pulsair Positioner (Explosion Proof)	8
Worcester Controls Series 34 Pneumatic Actuator	12

Worcester Controls Series 36 Actuators	16
Worcester Controls Series 39 Pneumatic Actuator - Size 10 - 20 - Access I	18
Worcester Controls Series 39 Pneumatic Actuator - Size 10 - 25 - Access M	18
Worcester Controls Series 75 Actuators	14
Worcester Controls Series 75 Actuators - Size 10 - 23, 100% Duty Cycle	14
Worcester Controls Series 75 Actuators - Size 10 - 23, 75% Duty Cycle	14
Worcester Controls Series AF17 Electric Positioner	14
Worcester Controls Series DFP / DFC Digital Positioners	14
Worcester Controls Series F39 Pneumatic Actuator - Size 10 - 20	9
Worcester Controls Series F39 Pneumatic Actuator - Size 25	9
Worcester Controls Series F39 Pneumatic Actuator - Size 30 - 35	12
Worcester Mounting Kits	8

Worcester Controls Ball Valves

Worcester Controls Series 4 Ball Valves - Size 0.25" - 2" - Screwed Pipe (SE) & Socket Weld Ends (SW) - Carbon Steel, Stainless Steel	4
Worcester Controls Series 44 (FZ Fire Safe) Ball Valve - Size 0.5" - 2" - Carbon Steel & Stainless Steel	8
Worcester Controls Series 44 Ball Valves - Size 0.25" - 2" - Butt Weld (BW), Socket Weld Ends O.D. (SWO), Solder/Sweat Ends (TE), Pipe Ends - Carbon Steel, Stainless Steel, and Brass	6
Worcester Controls Series 44 Ball Valves - Size 0.25" - 2" - Oxygen Service	6
Worcester Controls Series 44 Ball Valves - Size 0.25" - 2" - Screwed Pipe (SE) & Socket Weld Ends (SW) - Carbon Steel and Stainless Steel,	4
Worcester Controls Series 44 Ball Valves - Size 0.25" - 2" Screwed Pipe (SE) & Socket Weld (SW) Ends - Brass	4
Worcester Controls Series 44 Ball Valves - Size 0.5" - 2" - Extended Butt Weld (XBO) or Quick Disconnect (TC) Pipe Ends - Carbon Steel, Stainless Steel, and Brass	10
Worcester Controls Series 44 CPT (Characterized Seat) - Size 0.5" - 2" - Carbon Steel & Stainless Steel	10
Worcester Controls Series 44 Cryogenic Ball Valves - Size 0.25" - 2" - Stainless Steel & Brass	8
Worcester Controls Series 44 Diverter - Size 0.5" - 2", Carbon Steel & Stainless Steel	10
Worcester Controls Series 44 MP Ball Valve - Size 0.5" - 2" - Carbon Steel & Stainless Steel	8
Worcester Controls Series 44 PT (High Pressure) - Size 0.25" - 6" - Carbon Steel & Stainless Steel	10
Worcester Controls Series 45 Ball Valves - 2.5", 4", & 6"	14

Worcester Controls Series 45 Ball Valves - Carbon Steel - 3"	10
Worcester Controls Series 45 Ball Valves - Stainless Steel 316SS- 3"	14
Worcester Controls Series 59 Ball Valves - Size 0.5" - 2" - Carbon Steel, Stainless Steel, and Brass	8
Worcester Controls Series 59 Ball Valves - Size 2"& 6" - Carbon Steel & Stainless Steel	8
Worcester Controls Series 59 Ball Valves - Size 3 & 4" Carbon Steel & Stainless Steel	12
Worcester Controls Series 94 Ball Valves - Size 0.5" - 2" - Carbon Steel & Stainless Steel - 150/300# Flanged	18
Worcester Controls Series 94 Ball Valves - Size 0.5" - 2" - Carbon Steel & Stainless Steel - Socket End (SE), Butt Weld (BW), & Socket Weld (SW) Ends	18
Worcester Controls Series 94 CPT (Characterized Seats) - Size 0.5" - 2" - Carbon Steel & Stainless Steel	18
Worcester Controls Series F51 .5-2"	6
Worcester Controls Series F51 3"-6"	6
Worcester Controls Series F519/F529 Full Bore Ball Valve - Size 0.5" - 2", Carbon Steel & Stainless Steel	12
Worcester Controls Series F819/F829 Full Bore Ball Valve - Size 2" - 6", Carbon Steel & Stainless Steel	12
Worcester Controls Series H71 Ball Valves	16
Worcester Controls Series WK Clean Valves - Size 0.5" - 2" - WK 44/70	12
Worcester Controls Series WK Clean Valves - Size 0.5" - 2" - WK 44/70 - Polished Ball Valves	12
Worcester Controls Series WK Clean Valves - Size 3" - 4" - WK 44/70/74	16
Worcester Controls Valve Accessory Kits	4
Worcester Valve Repair Kits	3

Lead Time Estimate Disclaimer

All lead-times are based standard component availability.

All lead-times are subject to review at receipt of order.

All lead-times are based on normal ordering quantities. All project quantities or quantities of a higher volume must be quoted by a Flowserve Associate.

Automated / mounted assembly lead-times will be based on the longest lead item in the assembly, plus 1 week.

Lead-times may fluctuate due to changes in Flowserve backlog, capacity, and material availability.

Valves / Actuators with added Non-Destructive Evaluation (NDE) or testing requirements must be quoted by a Flowserve Associate.